

**Engine**

Yanmar 4TNV98

**Net Power**

44.5 hp (60 kW)

**Operating Weight**

7,500 kg

**Bucket Capacity**

0.32 m<sup>3</sup>

**908E**  
EXCAVATOR



**TOUGH WORLD. TOUGH EQUIPMENT.**

# TOUGH WORLD. TOUGH EQUIPMENT.

You don't need to be told it's a tough world. It's your reality, you live it every day and you know how hard it can be on your people and your machines. It's getting tougher to make your business pay too, with rising costs, increasing legislation and greater competition. We understand and we've put that understanding into action with our new 908E.

## 908E. NO TOUGH COMPROMISES, JUST EVERYTHING YOU NEED AND NOTHING YOU DON'T

The construction equipment industry has seen an expensive trend towards over-engineered products. Some manufacturers genuinely believe that adding cost, adds perceived value in customers' eyes.

## BUT YOU TOLD US A DIFFERENT STORY

You asked for a tough, well-engineered excavator, which can do the job. Any job.

## YOU WANTED A LARGE-SIZED EXCAVATOR THAT DELIVERS ON 3 ESSENTIAL NEEDS;



**FIT FOR PURPOSE**



**UPTIME AND SUPPORT**



**TOTAL COST OF OWNERSHIP**



With the 908E, we've met your challenge and given you everything you want – without compromise.



## TOUGH FACTS

### TOUGH QUALITY STANDARDS

When it comes to quality, we let our actions to speak for themselves.

We are following a rigorous Six Sigma methodology and consistently achieve ISO 9001 standards.

### TOUGH RESEARCH AND TESTING

Finding tougher, smarter, safer and more cost-effective ways of working matters to you. It matters to us too. Our new Global Research & Development Centre in Liuzhou China, is a great example of this customer focused approach. We've established an international team of industry experts, backed up with the latest world-class technology, all focused on delivering greater value to you.

### TOUGH PARTNERS

LiuGong has teamed up with some of the industry's best known names. Here's just a few of our valued joint venture partners;

- German drivetrain components manufacturer ZF Friedrichshafen AG
- Finnish mining and aggregates processing equipment manufacturer Metso
- North American diesel engine manufacturer Cummins



## FIT FOR PURPOSE

The LiuGong 908E Excavator delivers high performance, durability and reliability in a standard tail swing design to help you work in a variety of applications.

### 1 POWERFUL ENGINE

The fuel efficient, Tier 3 certified Yanmar 4TNV98 engine provides proven and reliable power.

### 2 TOUGHER COMPONENTS

The undercarriage components are tougher. Heavy duty rollers, reinforced idler frame and optional full track guard guarantee the integrity of our undercarriage. It's this core strength that enables our customers to keep working and earning – around the clock.

### 3 ADVANCED HYDRAULICS

Advanced hydraulic system is perfectly matched to the engine and components for fast response and smooth operation. The hydraulic system provides a load sensing and flow sharing capability leading to operational precision, efficient performance and greater controllability.

### 4 COMFORTABLE OPERATION ENVIRONMENT

The 908E cab enlarges operating space by 27% compared with our previous model. Ergonomically designed controls, clear visibility and convenient features all contribute to operator comfort and overall productivity on the job site.



**5 FASTER CYCLE TIMES**

Greater hydraulic flow and higher swing speeds combine to improve cycle times by 5% on tasks such as earth moving, digging, trenching and backfilling compared with our previous model.

**6 SIMPLY MULTIFUNCTIONAL**

Switching attachments like buckets, breakers and shears can be time consuming and hazardous. We've made it fast, safe and simple with LiuGong's quick coupler and powerlatch tilt coupler. These are perfectly matched to a range of genuine LiuGong attachments including; buckets and breakers which can be changed from the seat of the cab in less than a minute, quick, safe and easy.

**TOUGH EQUIPMENT**  
**40,000** Excavators currently in the field.  
 Over **1/2 BILLION** productive hours worked.

**TOUGH JUDGES**

Operators are tough judges. They know what they like and what they don't. We've talked, we've listened and we've delivered a no-nonsense excavator that will do everything the operator wants and needs it to do. Job done? Judge for yourself.



# 908E EXCAVATOR



# POWER TO GET THE JOBS DONE RIGHT

Fit for purpose is about giving your operators efficient and intelligent power when they need it, with control and precision. That's what we do.

## POWER WITHOUT COMPROMISE

The 908E is powered by Yanmar 4TNV98 engine with a rated net power of 60 hp (44.5 kW) @ 2,200 rpm in compliance with Tier 3 emission standards.

The engine delivers unmatched and dependable power in its class yet it produces virtually zero emissions.

The engine utilizes a precise and high pressure common-rail fuel injection system, turbo charger and air-to-air intercooler along with electronic engine controls to optimize machine performance. Auto idle system contributes to low fuel consumption and low noise.



## WORKING MODES SELECTION

The 908E excavator is equipped with two working modes - E Economy mode and P Power mode. Power Mode provides maximum production/power and fastest cycle time. Economy mode allow smooth boom operation with lowest fuel consumption. Both can be selected easily on the monitor to match production requirement.



## ADVANCED HYDRAULIC SYSTEM

The hydraulic system is highly effective in delivering power and precise control to where the operator really needs it, making even the toughest job simple.

High system pressure delivers impressive tractive force when climbing gradients or travelling over rough terrain. For improved performance, the 908E boasts a 5.3% improvement in tractive force compared to the previous model.



## SMART FUEL ECONOMY (SAVE UP TO 4 L)

The intelligent combination of powerful digging force, swing torque and lifting performance make the most of every drop of fuel. The 908E maximizes fuel economy by intelligently regulating its idle speed by the second.



**1 second:** If no hydraulic request signal detected from the joystick, the engine speed is automatically dropped by 100 RPM, saving 1 liter of fuel every 2 hours.



**3 seconds:** If no activity is detected over three seconds the engine speed will decrease to idle. In each case, as soon as the system detects the hydraulic signal once more, the engine will immediately return to the previous throttle speed setting. Our tests indicate that up to 4 liters of fuel can be saved on an 8-hour shift.

## DAILY CHECKS AND MAINTENANCE SHOULDN'T BE TOUGH

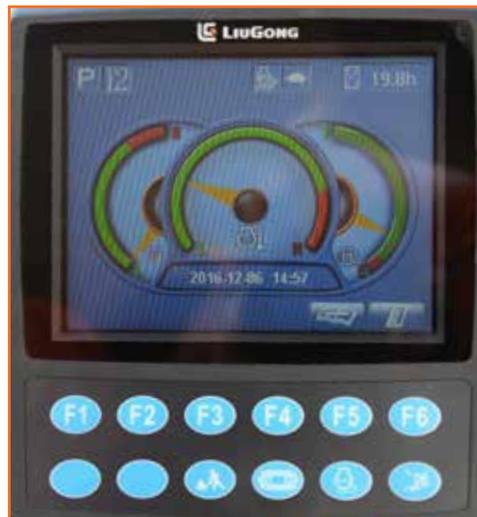
Simple daily checks and maintenance prolong machine performance but, they can be difficult and time consuming on tough job sites where time is precious. **Not with the 908E.**

Smart and effective design makes service and maintenance fast and simple – that's good news for operators who work in some of the toughest places on the planet.

The 908E is equipped with a durable plastic air cleaner designed for easy maintenance.

A newly designed full-open type engine hood and large side doors make service convenient.

All service check points are accessible from ground level.



### ONBOARD MONITORING

With onboard monitoring, the operator can check the machine's vital signs without leaving his seat.

Using the LCD display, the operator can easily check oil temperatures and pressure levels, receive service interval alerts and access other information that contributes to simple maintenance and servicing of the machine.

### EASILY ACCESSIBLE CHECK POINTS:

- 1 Engine oil check dipstick
- 2 Fuel filter
- 3 Coolant refill
- 4 Coolant reservoir
- 5 Refrigerant refill
- 6 Engine oil refill
- 7 Oil water separator
- 8 Oil filter
- 9 Secondary filter
- 10 A/C filter element
- 11 Air filter





# DESIGNED TO MAKE JOB EASIER ON THE OPERATOR

In the 908E cab, you're working in complete comfort and outstanding visibility all around. We understand how operators like to work and have designed the cab for maximum comfort and ultimate productivity.

## AT HOME IN THE CAB

The 908E cab is spacious and has all the features to make excavator operation as safe and comfortable as possible, booting operator efficiency shift after shift.

The E-series cab is designed to reduce noise and vibration, putting operators first. Convenient additions include cap holders, an AM/FM radio and MP3 player, refrigerated storage and personal luggage compartment. The cab is also fitted with a roof skylight that can be opened or closed as the operator chooses.

## LARGE LCD MONITOR

The easy-to-read, full-color LCD monitor displays all the critical information your operator needs, including working mode, hydraulic oil temperature, hydraulic pressure and service intervals.

## ERGONOMIC EXCELLENCE

All hand and foot controls are precisely positioned, right where you need them to be. They are easy to see, easy to reach and easy to handle.

The multi-adjustable air-suspension seats are comfortable and designed to keep the operator fresh and alert.

## ADVANCED CLIMATE CONTROL

An advanced climate control system creates the right environment in any weather, while dust is eliminated thanks to the complete sealing of the pressurized cab.

## BROAD VISION ALL AROUND

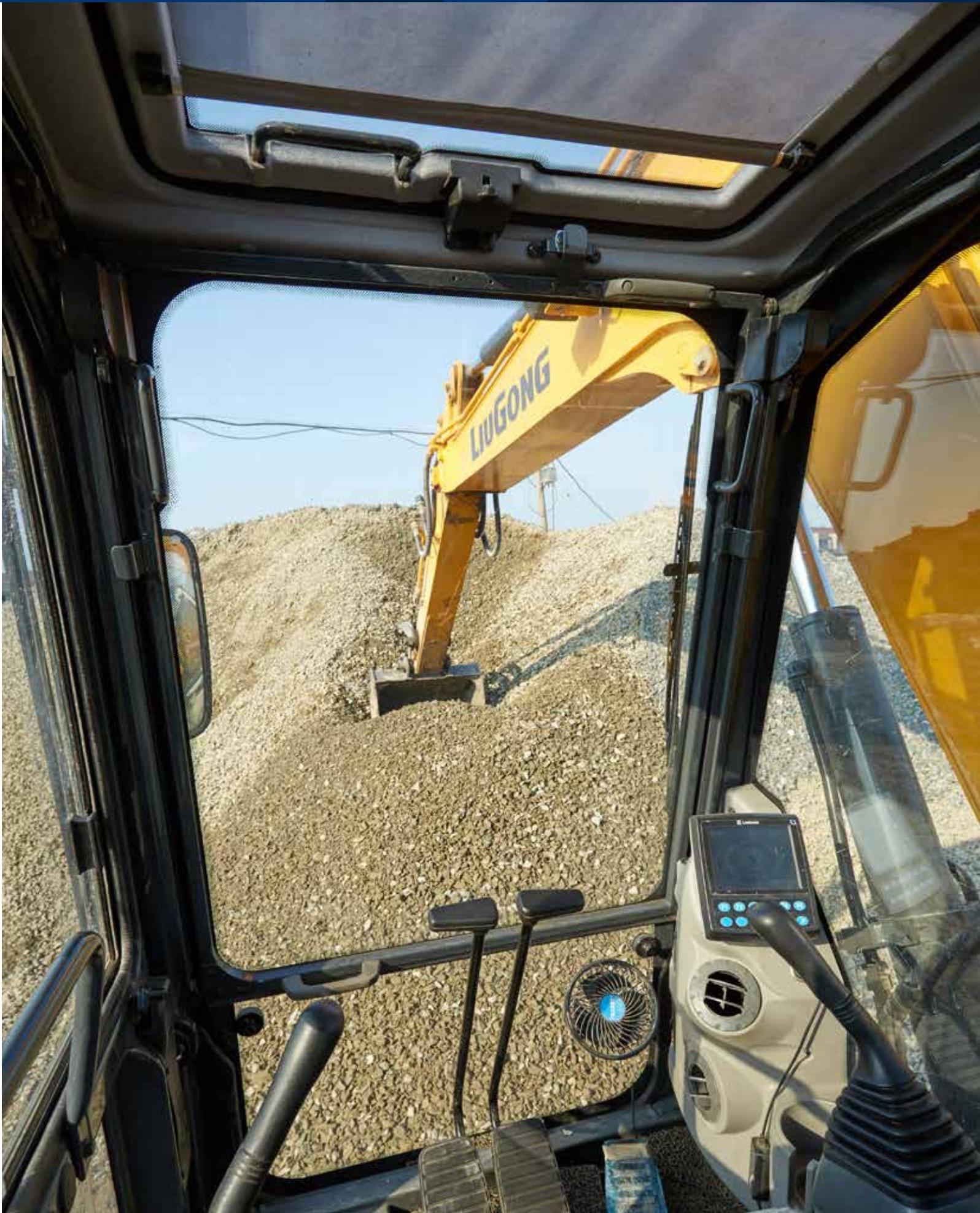
The cab design features a large glass surface for exceptional job site visibility. With the addition of an optional rear-view camera, the operator can easily see safely all around.



## WE PUT OPERATORS FIRST

It makes good business sense to give operators the very best working environment – a comfortable operator is a productive operator. The 908E keeps operators safer, more alert and more productive.

Smart additions such as; rear view camera, heated seats, refrigerator or personal belonging compartment and an iPod/AUX connection combine to create the best environment– for the best operators.





# JOBSITE UPTIME AND SUPPORT

Fit for purpose might convince you to buy your first machine, but it's uptime and support and total cost of ownership which will keep you coming back to buy more machines. Having confidence in the machine's back up and support network is a vital part of the purchasing decision. How do we at LiuGong measure up?

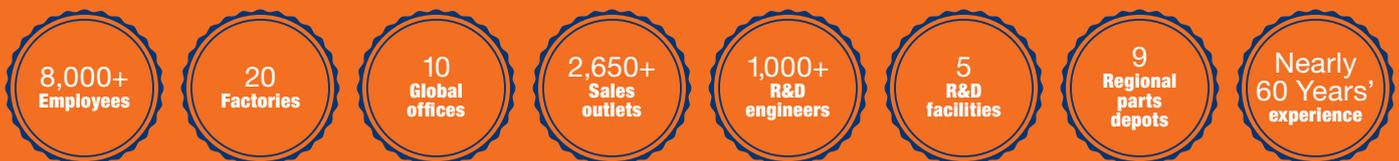
## FAST RESPONDING GLOBAL NETWORK

We have an extensive dealer network of over 2,650 outlets in more than 130 countries.

All supported by 10 regional subsidiaries and 9 global parts centers offering expert training, parts and service support.



WE ARE LIUGONG. WORKING HARD TO KEEP OUR GLOBAL CUSTOMERS EARNING



## WHERE YOU NEED US WHEN YOU NEED US

Reliability is built into our machines but all machines have some planned downtime. Our aim is to reduce even planned down time to the minimum by getting it right. Technician training and parts availability are also high on our agenda, as is keeping you

informed on service and maintenance work and providing clear and accurate estimates, invoices and communication.

These may be small things, but customer feedback tells us that these basics really matter – so we aim to get them right.

## MAINTENANCE AND SUPPORT PACKAGES

From genuine LiuGong parts, to full repair and maintenance contracts, LiuGong has the flexibility to offer the level of support and response to suit your business and applications. Whatever level of support you choose you can be confident that it is backed up by LiuGong's service promise.



**Right parts.  
Right price.  
Right service.**

**Above all,  
we get it right  
the first time.**



## LIUGONG SERVICE PROMISE



Highly trained technicians utilizing the latest diagnostic equipment



15,000+ Genuine LiuGong parts available within 24hrs from our European Parts Distribution Center



Multi-lingual Service helpline and online support



Transparent estimates and invoicing



Clear communications through electronic parts catalogue



## TOTAL COST OF OWNERSHIP

Fit for purpose and uptime and support are two key excavator purchasing criteria but ultimately, the machines earning potential, its overall life cost and its trade-in value really matter too.

### PROFESSIONAL ADVICE

We are committed to reducing your total cost of ownership and increasing your profits. As part of this, LiuGong's experts will provide targeted advice on everything, from choosing the right machine for your needs to maximizing its efficiency on site.

### MACHINE AVAILABILITY

Our machines deliver everything you need and nothing you don't. They are expertly engineered NOT over engineered. As a result of having an extensive manufacturing operation right in the heart of Europe, we can offer significantly shorter lead times on

a range of models, compared with some manufacturers. In fact, we can deliver selected machines in as little as 4 weeks.

The faster you can get a machine – the faster you can get working and earning.

Our aim is to get you on to the jobsite fast.

### TICKET PRICE

At LiuGong, our aim is to provide you with real, measurable value by giving you everything you need and nothing you don't. For example, we choose high quality, proven components such as Yanmar engines and Kawasaki hydraulic pumps. These proven components, combined with LiuGong design and manufacturing quality, result in a high quality, competitive machine that is totally fit for purpose.

### RESIDUAL VALUE

With the combination of LiuGong design and manufacturing excellence, world class components and comprehensive uptime support, our quality holds its value.





## IT ALL ADDS UP

With the 908E we've risen to the challenge and given you everything you need and nothing you don't.

It's an excavator which can handle any job, anywhere, backed up by LiuGong's service promise and designed to perform on the jobsite and on the balance sheet. Add up the benefits and you'll see that 908E represents the formula for success.



**FIT FOR PURPOSE**

+

**UPTIME AND  
SUPPORT**

+

**TOTAL COST  
OF OWNERSHIP**

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**CUSTOMER SATISFACTION**

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# SPECIFICATIONS

## OPERATING WEIGHT **7,500 kg**

Operating weight includes coolant, lubricants, full fuel tank, cab, standard shoes, boom, arm, bucket and operator 75 kg.

## BUCKET CAPACITY **0.32 m<sup>3</sup>**

## ENGINE

### Description

Yanmar EU Stage IIIA, 3.3 liter, 4 stroke direct injection diesel engine.

Air cleaner: Direct flow air filter.

Cooling system: Charge-air cooler (CAC)

|   |                            |
|---|----------------------------|
| Emission rating                               | EPA Tier 3 / EU Stage IIIA |
| Engine manufacturer                           | Yanmar                     |
| Engine model                                  | 4TNV98                     |
| Aspiration                                    | Wastegate Turbo (WGT)      |
| Charged air cooling                           | Aftercooler                |
| Cooling fan drive                             | Direct                     |
| Displacement                                  | 3.3 L                      |
| Rated speed                                   | 2,200 rpm                  |
| Engine output - net (SAE J1349 / ISO 9249)    | 44.5 kW (60 hp)            |
| Engine output - gross (SAE J1995 / ISO 14396) | 46.3 kW (62 hp)            |
| Maximum torque                                | 245 N·m @1,650 rpm         |
| Bore × Stroke                                 | 98 × 110 mm                |

## UNDERCARRIAGE

|                            |                 |
|----------------------------|-----------------|
| Track shoe each side       | 39              |
| Link pitch                 | 154 mm          |
| Shoe width, triple grouser | 450 mm / 600 mm |
| Bottom rollers each side   | 5               |
| Top rollers each side      | 2               |

## SWING SYSTEM

### Description

Planetary gear reduction driven by high torque axial piston motor, with oil disk brake. Swing parking brake resets within five seconds after swing pilot controls return to neutral.

|              |            |
|--------------|------------|
| Swing speed  | 11 rpm     |
| Swing torque | 20,300 N·m |

## HYDRAULIC SYSTEM

### Main pump

|              |                                       |
|--------------|---------------------------------------|
| Type         | One variable displacement piston pump |
| Maximum flow | 167.2 L/min                           |

### Pilot pump

|              |           |
|--------------|-----------|
| Type         | Gear pump |
| Maximum flow | 22 L/min  |

### Relief valve setting

|                |          |
|----------------|----------|
| Implement      | 29.4 MPa |
| Travel circuit | 29.4 MPa |
| Slew circuit   | 23.4 MPa |
| Pilot circuit  | 3.9 MPa  |

### Hydraulic cylinders

|                                 |               |
|---------------------------------|---------------|
| Boom Cylinder – Bore × Stroke   | Φ110 × 840 mm |
| Stick Cylinder – Bore × Stroke  | Φ90 × 867 mm  |
| Bucket Cylinder – Bore × Stroke | Φ80 × 710 mm  |

## ELECTRIC SYSTEM

|                |             |
|----------------|-------------|
| System Voltage | 12 V        |
| Batteries      | 12 V        |
| Alternator     | 12 V - 55 A |
| Start motor    | 12 V - 3 kW |

## SERVICE CAPACITIES

|                        |        |
|------------------------|--------|
| Fuel tank              | 140 L  |
| Engine oil             | 11.6 L |
| Final drive (each)     | 1.3 L  |
| Cooling system         | 12 L   |
| Hydraulic reservoir    | 80 L   |
| Hydraulic system total | 110 L  |

## SOUND PERFORMANCE

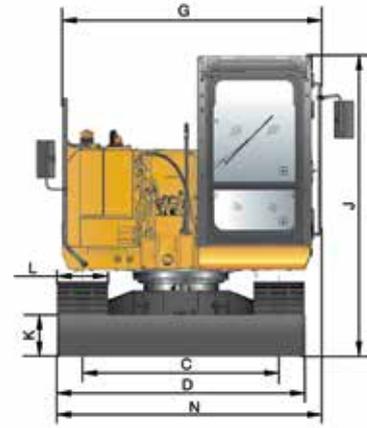
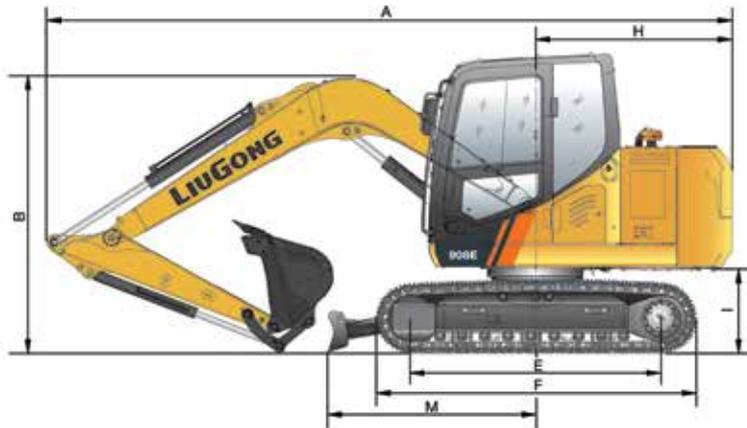
|                                       |          |
|---------------------------------------|----------|
| Interior Sound Power Level (ISO 6396) | 70 dB(A) |
| Exterior Sound Power Level (ISO 6395) | 99 dB(A) |

## DRIVE AND BRAKES

### Description

2-speed axial piston motors with oil disk brakes. Steering controlled by two hand levers with pedals.

|                   |                                 |
|-------------------|---------------------------------|
| Max. travel speed | High: 4.8 km/h<br>Low: 2.8 km/h |
| Gradeability      | 35°/70%                         |
| Max. drawbar pull | 64 kN                           |



| DIMENSIONS                                |                        |
|---|------------------------|
| Boom                                      | 3,710 mm               |
| Arm Options                               | 2,100 mm      1,650 mm |
| A Shipping Length                         | 6,100 mm               |
| B Shipping Height – Top of Boom           | 2,700 mm               |
| C Track Gauge                             | 1,750 mm               |
| D Undercarriage Width – with 450 mm Shoes | 2,200 mm               |
| 600 mm Shoes                              | 2,350 mm               |
| E Length to Center of Rollers             | 2,230 mm               |
| F Track Length                            | 2,845 mm               |
| G Overall Width of Upper Structure        | 2,215 mm               |
| H Tail Swing Radius                       | 1,785 mm               |
| I Counterweight Ground Clearance          | 760 mm                 |
| J Overall Height of Cab                   | 2,900 mm               |
| K Min. Ground Clearance                   | 360 mm                 |
| L Track Shoe Width                        | 450 mm                 |
| M Length from Swing Center to Blade       | 1,855 mm               |
| N Overall Width                           | 2,260 mm               |

| BOOM DIMENSIONS |          |
|-----------------|----------|
| Boom            | 3,710 mm |
| Length          | 3,850 mm |
| Height          | 1,370 mm |
| Width           | 324 mm   |
| Weight          | 435 kg   |

Cylinder, piping and pin included.  
Boom cylinder pin excluded.

| ARM DIMENSIONS |          |          |
|----------------|----------|----------|
| Arm            | 2,100 mm | 1,650 mm |
| Length         | 2,660 mm | 2,205 mm |
| Height         | 510 mm   | 510 mm   |
| Width          | 244 mm   | 220 mm   |
| Weight         | 210 kg   | 165 kg   |

Cylinder, linkage and pin included.

| BUCKET SELECTION GUIDE |                     |               |        |           |               |              |
|------------------------|---------------------|---------------|--------|-----------|---------------|--------------|
| Bucket type            | Capacity            | Cutting width | Weight | Teeth pcs | 3,710 mm boom |              |
|                        |                     |               |        |           | 2,100 m arm   | 1,650 mm arm |
| General Purpose        | 0.32 m <sup>3</sup> | 795 mm        | 263 kg | 5         | A             | B            |

The recommendations are given as a guide only, based on typical operation conditions. Bucket capacity based on ISO 7451, heaped material with a 1:1 angle of repose.

Maximum material density:  
 A 1,200 - 1,300 kg/m<sup>3</sup> (2,023 - 2,191 lb/yd<sup>3</sup>): Coal, Caliche, Shale  
 B 1,400 - 1,600 kg/m<sup>3</sup> (2,360 - 2,697 lb/yd<sup>3</sup>): Wet earth and clay, limestone, sandstone  
 C 1,700 - 1,800 kg/m<sup>3</sup> (2,865-3,034 lb/yd<sup>3</sup>): Granite, wet sand, well blasted rock  
 D 1,900 kg/m<sup>3</sup> (3,203 lb/yd<sup>3</sup>): Wet mud, Iron ore  
 NA. Not applicable

# 908E EXCAVATOR

Lifting capacity at the arm end without bucket.

For lifting capacity including bucket, weight of the bucket or the bucket with quick coupler must be deducted from the lifting capacities.

Lifting capacities are based on the machine standing on a firm, uniform supporting surface.



Rating over - front (Cf)



Rating over - side (Cs)

1. Do not attempt to lift or hold any load that is greater than these rated values at their specified load radius and height. Weight of all accessories must be deducted from the above lifting capacities.
2. The rated loads are in compliance with ISO 10567 Hydraulic Excavator Lift Capacity Rating Standard. They do not exceed 87% of hydraulic lifting capacity or 75% tipping load.
3. Ratings at bucket lift hook.

4. Lifting capacities are based on machine standing on level, firm and uniform ground.
5. \*Indicates the load is limited by hydraulic capacity rather than tipping capacity.
6. Operator should be fully acquainted with the Operator's and Maintenance Instructions before operating this machine and rules for the safe operation of equipment should be adhered to at all times.

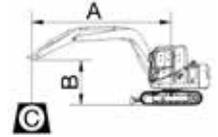
## LIFTING CAPACITY (METRIC)

### 908E with 450 mm Shoes, 2,100 mm Arm

A: Reach from swing center  
B: Bucket hook height  
C: Lifting capacity  
Cf: Rating over front  
Cs: Rating over side

### Conditions

Boom length: 3,710 mm  
Arm length: 2,100 mm  
Bucket: None  
Shoes: 450 mm triple grouser  
Unit: kg



### Blade: Up

#### A (Unit: m)

| B (m) | 2      |       | 3      |       | 4     |     | 5   |     | MAX REACH |     | A (m) |
|-------|--------|-------|--------|-------|-------|-----|-----|-----|-----------|-----|-------|
|       | Cf     | Cs    | Cf     | Cs    | Cf    | Cs  | Cf  | Cs  | Cf        | Cs  |       |
| 4     |        |       | 1,653* | 1,322 | 1,226 | 700 | 739 | 369 | 739       | 369 | 5.1   |
| 3     |        |       | 2,092  | 1,221 | 1,179 | 656 | 729 | 359 | 648       | 304 | 5.5   |
| 2     |        |       | 1,926  | 1,073 | 1,108 | 591 | 698 | 331 | 558       | 238 | 5.7   |
| 1     |        |       | 1,769  | 934   | 1,037 | 525 | 664 | 298 | 537       | 217 | 5.8   |
| 0     | 3,880  | 1,853 | 1,674  | 850   | 983   | 476 | 636 | 272 | 520       | 201 | 5.6   |
| -1    | 3,877  | 1,850 | 1,639  | 819   | 957   | 452 | 625 | 262 | 625       | 262 | 5.3   |
| -2    | 3,931  | 1,893 | 1,648  | 827   | 962   | 456 |     |     | 776       | 353 | 4.7   |
| -3    | 3,608* | 1,990 | 1,706  | 879   |       |     |     |     | 1,285     | 653 | 3.8   |

### Blade: Down

#### A (Unit: m)

| B (m) | 2      |       | 3      |       | 4      |     | 5      |     | MAX REACH |     | A (m) |
|-------|--------|-------|--------|-------|--------|-----|--------|-----|-----------|-----|-------|
|       | Cf     | Cs    | Cf     | Cs    | Cf     | Cs  | Cf     | Cs  | Cf        | Cs  |       |
| 4     |        |       | 1,653* | 1,322 | 1,637* | 700 | 1,388* | 369 | 1,388*    | 369 | 5.1   |
| 3     |        |       | 2,119* | 1,221 | 1,843* | 656 | 1,704* | 359 | 1,689*    | 304 | 5.5   |
| 2     |        |       | 2,788* | 1,073 | 2,152* | 591 | 1,836* | 331 | 1,740*    | 238 | 5.7   |
| 1     |        |       | 3,387* | 934   | 2,454* | 525 | 1,977* | 298 | 1,773*    | 217 | 5.8   |
| 0     | 5,783* | 1,853 | 3,682* | 850   | 2,643* | 476 | 2,058* | 272 | 1,752*    | 201 | 5.6   |
| -1    | 5,445* | 1,850 | 3,656* | 819   | 2,650* | 452 | 1,989* | 262 | 1,989*    | 262 | 5.3   |
| -2    | 4,780* | 1,893 | 3,317* | 827   | 2,393* | 456 |        |     | 1,991*    | 353 | 4.7   |
| -3    | 2,511* | 1,990 | 3,608* | 879   |        |     |        |     | 2,026*    | 653 | 3.8   |

Lifting capacity at the arm end without bucket.  
For lifting capacity including bucket, weight of the bucket or the bucket with quick coupler must be deducted from the lifting capacities.

Lifting capacities are based on the machine standing on a firm, uniform supporting surface.



Rating over - front (Cf)



Rating over - side (Cs)

1. Do not attempt to lift or hold any load that is greater than these rated values at their specified load radius and height. Weight of all accessories must be deducted from the above lifting capacities.
2. The rated loads are in compliance with ISO 10567 Hydraulic Excavator Lift Capacity Rating Standard. They do not exceed 87% of hydraulic lifting capacity or 75% tipping load.
3. Ratings at bucket lift hook.

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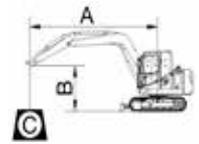
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### 908E with 450 mm Shoes, 1,650 mm Arm

A: Reach from swing center  
B: Bucket hook height  
C: Lifting capacity  
Cf: Rating over front  
Cs: Rating over side

### Conditions

Boom length: 3,710 mm  
Arm length: 1,650 mm  
Bucket: None  
Shoes: 450 mm triple grouser  
Unit: kg



#### Blade: Up

#### A (Unit: m)

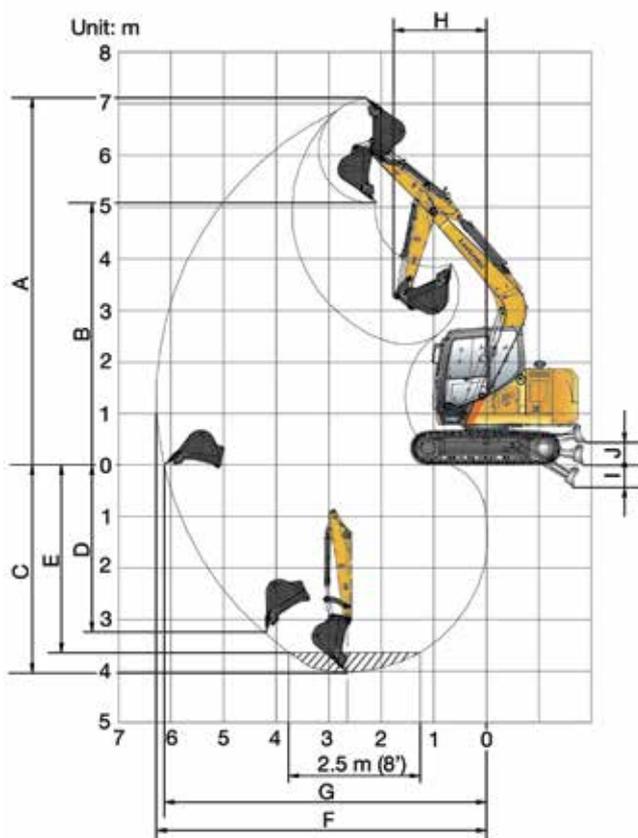
| B (m) | 2     |       | 3     |       | 4     |     | 5   |     | MAX REACH |       | A (m) |
|-------|-------|-------|-------|-------|-------|-----|-----|-----|-----------|-------|-------|
|       | Cf    | Cs    | Cf    | Cs    | Cf    | Cs  | Cf  | Cs  | Cf        | Cs    |       |
| 5     |       |       | 2,190 | 1,570 |       |     |     |     | 1,660     | 1,070 | 3.7   |
| 4     |       |       | 2,310 | 1,530 | 1,460 | 930 |     |     | 1,170     | 750   | 4.5   |
| 3     | 3,810 | 2,850 | 2,280 | 1,420 | 1,400 | 890 | 970 | 600 | 970       | 600   | 5.0   |
| 2     |       |       | 2,110 | 1,270 | 1,350 | 820 | 940 | 570 | 880       | 550   | 5.2   |
| 1     |       |       | 1,980 | 1,150 | 1,270 | 760 | 920 | 560 | 870       | 510   | 5.2   |
| 0     |       |       | 1,910 | 1,100 | 1,240 | 740 | 910 | 540 | 870       | 520   | 5.1   |
| -1    | 4,170 | 2,140 | 1,900 | 1,090 | 1,230 | 720 |     |     | 990       | 580   | 4.7   |
| -2    | 4,250 | 2,200 | 1,940 | 1,120 | 1,250 | 750 |     |     | 1,250     | 750   | 4.0   |

#### Blade: Down

#### A (Unit: m)

| B (m) | 2     |       | 3     |       | 4     |     | 5     |     | MAX REACH |       | A (m) |
|-------|-------|-------|-------|-------|-------|-----|-------|-----|-----------|-------|-------|
|       | Cf    | Cs    | Cf    | Cs    | Cf    | Cs  | Cf    | Cs  | Cf        | Cs    |       |
| 5     |       |       | 2,190 | 1,570 |       |     |       |     | 2,250     | 1,070 | 3.7   |
| 4     |       |       | 2,310 | 1,530 | 2,200 | 930 |       |     | 2,140     | 750   | 4.5   |
| 3     | 3,810 | 2,850 | 2,780 | 1,420 | 2,380 | 890 | 1,950 | 600 | 1,950     | 600   | 5.0   |
| 2     |       |       | 3,440 | 1,270 | 2,660 | 820 | 2,270 | 570 | 2,190     | 550   | 5.2   |
| 1     |       |       | 3,930 | 1,150 | 2,910 | 760 | 2,380 | 560 | 2,250     | 510   | 5.2   |
| 0     |       |       | 4,070 | 1,100 | 3,010 | 740 | 2,300 | 540 | 2,290     | 520   | 5.1   |
| -1    | 4,630 | 2,140 | 3,900 | 1,090 | 2,920 | 720 |       |     | 2,380     | 580   | 4.7   |
| -2    | 4,610 | 2,200 | 3,380 | 1,120 | 2,430 | 750 |       |     | 2,430     | 750   | 4.0   |

# 908E EXCAVATOR



## WORKING RANGE

|                                      |                     |
|--------------------------------------|---------------------|
| Boom                                 | 3,710 mm            |
| Arm Options                          | 1,650 mm            |
| F. Max. cutting height               | 7,115 mm            |
| G. Max. dumping height               | 5,080 mm            |
| C. Max. digging depth                | 4,030 mm            |
| E. Max. vertical wall digging depth  | 3,240 mm            |
| D. Max. digging depth (2.44 m level) | 3,645 mm            |
| A. Max. digging reach                | 6,270 mm            |
| B. Max. digging reach on ground      | 6,125 mm            |
| H. Min. front swing radius           | 1,785 mm            |
| I. Depth below Ground                | 440 mm              |
| J. Lift above Ground                 | 425 mm              |
| Bucket Digging Force (ISO)           | 56 kN               |
| Arm Digging Force (ISO)              | 46 kN               |
| Bucket Capacity                      | 0.32 m <sup>3</sup> |

## MACHINE WEIGHTS AND GROUND PRESSURE

| Shoe width (mm) | Operating weight  | Ground pressure | Overall width | Operating weight  | Ground pressure | Overall width |
|-----------------|---|-----------------|---------------|---|-----------------|---------------|
|                 | 3,710 mm boom, 2,100 mm arm, 0.32 m <sup>3</sup> bucket, 625 kg counterweight |                 |               | 3,710 mm boom, 1,650 mm arm, 0.32 m <sup>3</sup> bucket, 625 kg counterweight |                 |               |
| 450             | 7,550 kg  | 33.5 kPa        | 2,200 mm      | 7,500 kg  | 33.3 kPa        | 2,200 mm      |
| 600             | 7,700 kg  | 25.8 kPa        | 2,350 mm      | 7,700 kg  | 25.6 kPa        | 2,350 mm      |

# STANDARD EQUIPMENT

## ENGINE SYSTEM

- Yanmar engine TNV98, EPA Tier 3/EU Stage IIIA, turbocharged, 4 cylinder, 4 stroke, water cooled.
- Air filter with pre-cleaner
- Pre-filter with water separator
- Auto-idle speed control
- Aspiration, Natural
- Radiator, oil cooler, and Charge Air Cooling - After cooler, cooling fan drive - direct drive
- Engine overheat prevention system
- Engine oil filter

## DRIVETRAIN

- Hydraulic motor, one -piece two-gear piston and reducer
- 2-speed travel system with automatic shift

## SWING SYSTEM

- High-torque piston swing motor with integral spring set and automatic hydraulic release swing brake

## HYDRAULIC SYSTEM

- Main pump: one variable displacement piston pump
- Pilot pump: gear
- Cylinders: boom, stick, bucket
- Swing with anti-reverse function
- Arm regeneration circuits
- Pilot oil filter
- Load holding valve
- Pilot control shut-off lever
- 2-working mode selection system: Power, Economy

## DIGGING EQUIPMENT

- 3,710 mm boom
- 1,650 mm arm
- Dozer blade

## OPERATOR STATION

- Pressurized and sealed cab with all-around visibility, large roof window with slide sliding sun visor, front window wiper and removable lower window
- Air conditioner, heater, defroster
- Mechanical suspension seat
- AM/FM radio with MP3 audio jack
- Glass-breaking hammer
- Cigarette lighter
- Cup holder
- Floor mat
- Storage box
- Fire extinguisher
- One key for all locks
- Rear view mirrors

## INSTRUMENTATION

- Color LCD monitor with alarms, filter/fluid change, fuel rate, water temperature, work mode, fault code, working hour, etc.
- Fuel gauge
- Hydraulic oil level gauge

## ELECTRICAL

- Alternator 55 A
- Dual batteries 12 V
- Working lights, 1 frame mounted, 1 boom mounted
- Starting, 12 V

## UNDERCARRIAGE

- 450 mm track-shoes with track shield (each side)
- Rollers, bottom - 5 each side, top - 2 each side

## GUARDS

- Cover plate under travel frame

## OTHER STANDARD EQUIPMENT

- Counterweight, 625 kg
- Maintenance tool kit
- Maintenance parts package

# OPTIONAL EQUIPMENT

## HYDRAULIC SYSTEM

- Hydraulic attachments rotation lines
- Overloading warning
- Hose burst safety valves, prevention of boom or arm supply dropped when the lines split.
- Dual way auxiliary lines
- Quick coupler lines (low and high pressure)

## OPERATOR STATION

- Operation protection guard (included cab front and top guard, bar)
- Operation protection screen (cab front, net)
- Operation protection screen (front-lower)
- Roll-Over Protective System (ROPS)
- Refuelling pump
- Mechanic heated suspension seat
- Mechanic suspension seat

## ELECTRICAL

- LED working lights on cab, 4 front and 2 rear
- Rearview camera
- Travel alarm
- Rotating beacon
- 4 boom working lights
- Working lights, 2 cab mounted

## UPPER STRUCTURE

- Upper frame protection (wire)
- 8 mm thickness platform bottom plate

## UNDERCARRIAGE

- 600 mm track-shoes
- 450mm rubber track
- 1 piece track-guard (each side)
- Towing eye on base frame

## DIGGING EQUIPMENT

- Arm: 2,100 mm
- 0.32 m<sup>3</sup> (SAE, heaped) bucket

## ADDITIONAL OPTIONS

- Hydraulic hammer (Liugong Brand)
- Hydraulic hammer (Soosan Brand)



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